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REMINGTON

Arms Company, Inc.

MODEL 11-48 SPORTSMAN 48 AUTOLOADING SHOTGUN

- **Shooting Safety Commandments**
- **Information**
- **Instructions for Operation & Care of Rifle**
- **Components Parts Listing**
- **Value and Reference Book Listing**

NOTE: We are pleased to accommodate your request for the Model 11-48 Autoloading Shotgun information. The following documentation represents all information available on this model from the Remington Arms Co., Inc.

DO NOT MAKE CHANGES OR ALTERATIONS TO ANY PARTS OF A FIREARM. USE ONLY REMINGTON PARTS. NEVER MAKE AN ADJUSTMENT TO THE TRIGGER, OR CHANGE THE SHAPE OR SIZE OF THE SEAR, SEAR NOTCH, OR OTHER PARTS.

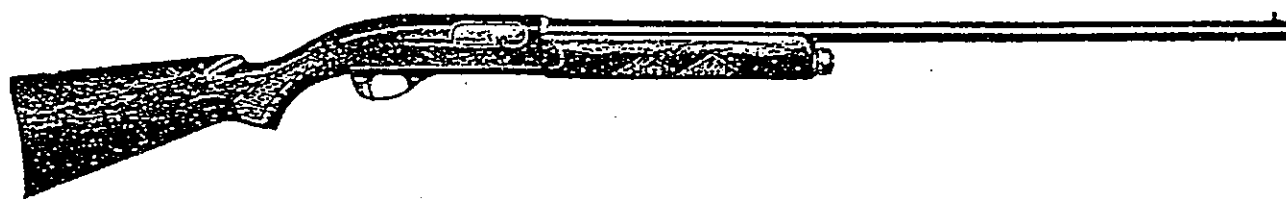
INSTRUCTIONS FOR OPERATION AND CARE

of the

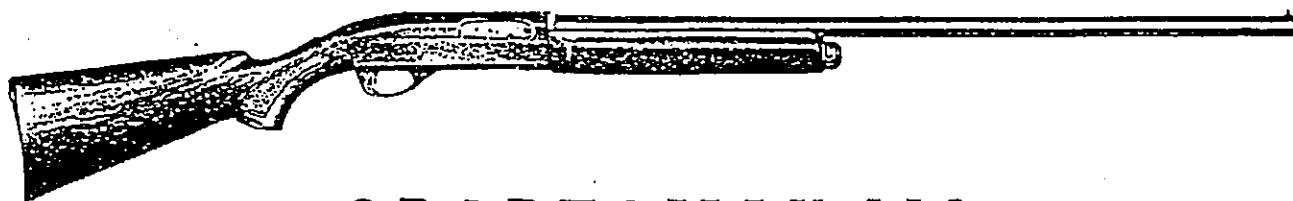
Remington



1949-1968



MODEL 11-'48



SPORTSMAN-'48

AUTOLOADING SHOTGUNS

INSTRUCTIONS FOR OPERATION AND CARE

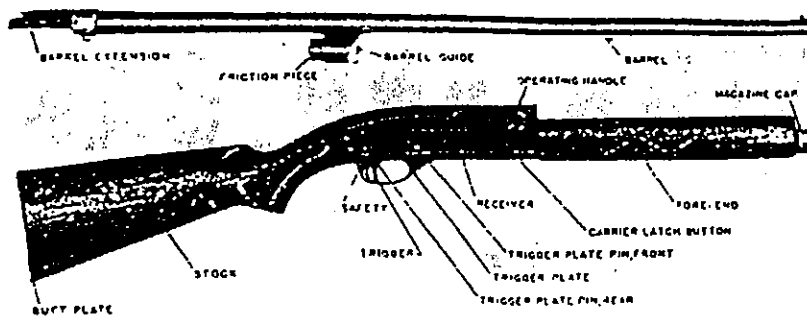


FIGURE 1

This model was shipped from the factory taken down as shown in Figure 1.

Put Gun Together: Remove the rust preventative coating from all metal parts, including the bore of the barrel, with a soft cloth. Compress the carrier latch button and pull the operating handle fully rearward, release button to lock in position as in Fig. 2 (*Caution*—Never press carrier latch button to allow breech block to spring forward when barrel is dismounted from gun. If it is desired to close action with barrel off, ease breech bolt forward by holding on to operating handle as the carrier latch button is depressed). Hold fore-end rearward to retain recoil spring and unscrew the knurled magazine cap. Remove fore-end forwardly. Remove the recoil spring ring and recoil spring and wipe magazine tube with a cloth dampened with a few drops of Remington Oil. Replace recoil spring, fit recoil spring ring with cup fitting over spring. See explanation at Fig. 5. With friction piece inserted into barrel guide, place barrel extension into receiver and at the same time fit barrel guide and friction piece over magazine tube. Push barrel until extension is entirely within receiver and hold in this position against pressure of recoil spring. Put fore-end on magazine tube, fitting it over support at the face of the receiver. Make sure magazine cap is tight.

Set Safety "ON": On standard gun push safety from left to right. The safety is located at rear of trigger (see Figure 1). When red band on left end disappears, the safety is set fully "ON."

NOTE—The ejection port side is always referred to as the right hand side of the gun; the barrel end as the forward end.



FIGURE 2

Load Barrel: Pull operating handle rearward, see Figure 2, until it locks in position.

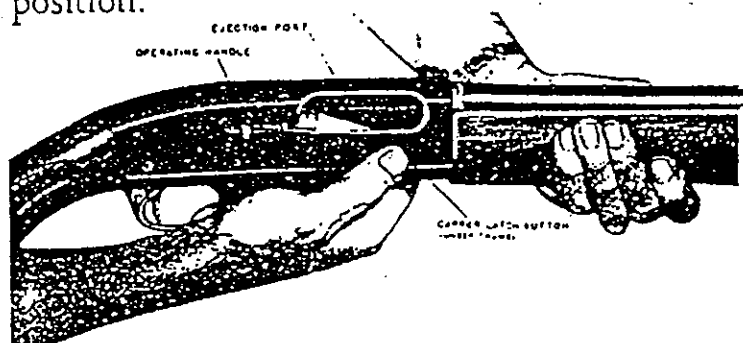
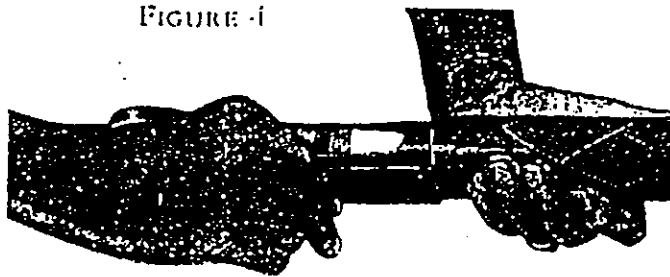


FIGURE 3

Put a loaded shell into ejection port as shown in Figure 3 allowing front end of shell to settle down upon carrier. Being careful to keep fingers away from ejection port and operating handle, press carrier latch button; breech block will spring forward, moving shell into chamber and locking breech.

FIGURE 4



Load Magazine: Hold gun in inverted position as shown in Figure 4 (or may be held in normal position). Place shell on carrier, pressing carrier downward until shell can be pushed forward into magazine. (*Do not depress carrier latch button when loading magazine.*) Push shell forward into magazine until it snaps past carrier latch.

NOTE: The Model 11-48 gun capacity is 5 shells for 12, 16 & 20 Ga., including 4 shells in the magazine. However, each gun is supplied with a wood magazine plug which reduces the magazine capacity to 2 shells.

NOTE: The Sportsman '48—12, 16 & 20 Ga. is not supplied with a wood magazine plug. The gun capacity is 3 shells, including 2 in the magazine.

Load Barrel from Magazine: If gun is empty and action closed, magazine may be loaded as described above and barrel loaded from magazine by pulling operating handle rearward as in Figure 2, then allowing it to close. (When loading barrel in this manner the operating slide will not remain open.)

Unload without Firing: Set safety "ON". Pull operating handle fully rearward to eject shell from barrel, then allow it to spring forward moving shell from magazine into barrel; repeat until barrel and magazine are empty.

Unload Barrel Only: Set safety "ON". Compress carrier latch button fully and hold, then pull operating handle rearward to eject shell from barrel releasing it to close upon empty barrel.

Unload Magazine without Disturbing Shell in Barrel: Set safety "ON". With gun in inverted position push carrier down against breech bolt then pull operating handle rearward until face of bolt is even with rear of ejection port and hold, push carrier on down against shell which is partially out of chamber, then press front end of carrier latch against side of receiver to release shell by allowing it to spring rearward. Repeat pressing of carrier latch against receiver until magazine is empty.

Self Compensating Recoil Reducer System: Although unusually light in weight, this gun is designed to give no greater recoil than might be expected from heavier guns. It is equipped with a new and improved Self-Compensating Recoil Reducer System which provides trouble free operation with a minimum recoil. If the Felt Wiper Ring, inside the Recoil Spring Ring, becomes dried out or if the gun is equipped with a Ribbed Barrel and a Muzzle Device (Compensator, Adjustable Choke, etc.) it will be necessary to add a few drops of oil to the Magazine Tube in order to allow the Barrel to recoil sufficiently to operate the mechanism. *Always avoid excess oil on the Magazine Tube* as this increases recoil.

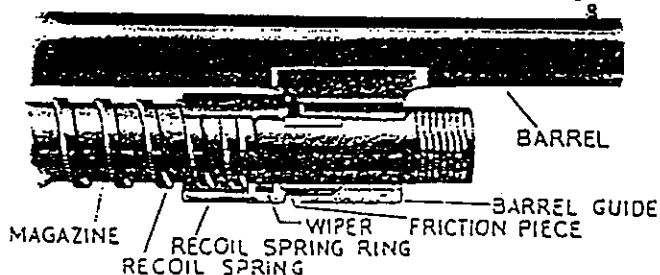


FIGURE 5

CAUTION: Be sure each part of the Recoil Reducer System is in its correct position as shown above. *No adjustment or change in the setting is required for light or heavy loads.*

INSTRUCTIONS for DISMOUNTING and ASSEMBLING

Make sure there are no shells in the barrel or magazine

Trigger Plate: With action closed and safety on, push out front and rear trigger plate pins. Trigger plate can then be lifted out.

Shell Latch: Lift out shell latch from inside wall of receiver.

Fore-end: While holding barrel rearward, unscrew magazine cap. Lift off fore-end.

Barrel: Slide barrel forward taking care not to lose the friction piece or recoil spring ring.

Recoil Spring: Recoil spring will usually remain on magazine tube.

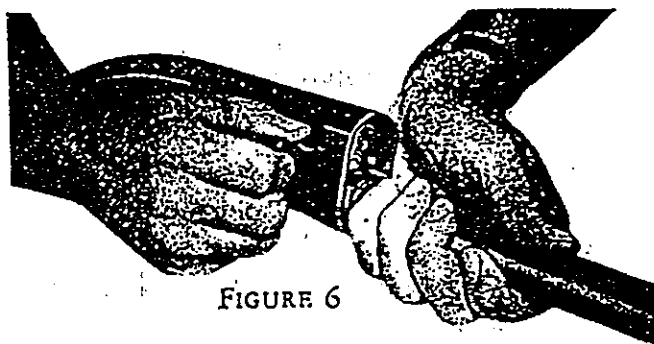


FIGURE 6

Breech Mechanism: Ease breech block forward by holding onto operating handle when pressing carrier latch button. By moving operating handle up and down and pulling outward, remove handle from breech block as shown in Figure 6; slide breech block forward through front of receiver.

Stock: Remove butt plate screws to allow removal of butt plate. With a long screw driver unscrew action tube nut. Remove receiver from stock, taking care not to lose washer and lock washer.

Action Spring and Follower: Hold wooden plug into action spring tube while driving out retaining pin. Release slowly to relieve spring tension.

Magazine Spring and Follower: Insert blade of screw driver into hole in spring retainer and pry retainer from magazine tube. Remove retainer slowly to relieve tension of magazine spring. Remove spring and follower.

Proper Tools Are Required for the Following Operations:

(Work should be done by Qualified Gun Repairmen)

Carrier Latch: Carrier latch does not need to be removed for cleaning. It may be removed, however, by withdrawing the carrier latch pin through the ejection port.

Breech Block: May be cleaned without dismounting. Simply wash in solvent allow to dry, then oil carefully with Remington Oil. If desired to dismount, proceed as follows:

With breech block held between the fingers and depressing firing pin as shown in Figure 7, push out firing pin retaining pin from top. Release firing pin slowly until spring tension is relieved. Remove pin and retractor spring. Breech block can then be lifted off the slide. Drive out pin to remove locking block. Drive out link pin to remove links. With a small screw driver, force extractor plunger rearward and lift out extractor. Care should be taken not to allow extractor plunger to snap forward.

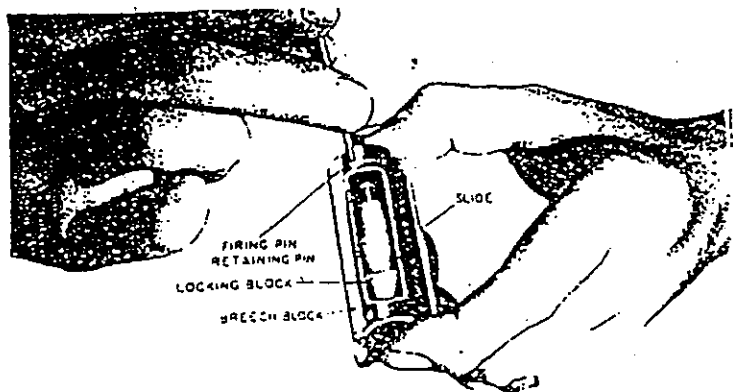


FIGURE 7

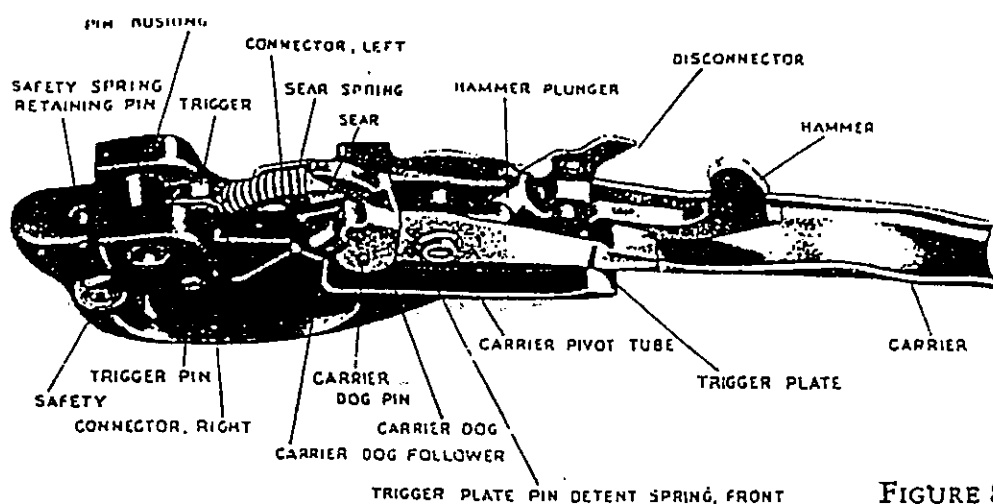


FIGURE 8

Trigger Plate Mechanism: May be cleaned without dismounting. Simply wash in solvent; allow to dry, then oil carefully with Remington Oil. If desired to dismount this group, proceed as follows:

First, let hammer down easily by holding hammer and pulling trigger. Drive out carrier pivot tube from left to right. See Figure 8.

Compress carrier dog follower and remove carrier. Release follower slowly until spring tension is relieved. Lift off disconnecter. Remove hammer plunger and spring. Drive out trigger plate pin bushing from right to left. Lift sear spring off of sear lug. Drive out safety spring retaining pin. Shake out safety spring and safety plunger. Push out safety. Drive out trigger pin; remove trigger and connector through top of slot. Drive out sear pin and remove sear. Drive out hammer pin and remove hammer.

Reassemble all parts in reverse order. See sectional views of Action Open and Action Closed which show location of all parts as a guide. Special care should be taken on the following:

Assemble the action spring tube nut washer with sharp edges of projections against the wood. Tighten stock nut securely.

All parts should be carefully and properly aligned until pin holes show a clear passage through the pieces before an attempt is made to drive in pins.

CAUTION — Always be sure that the end of the disconnecter is below the end of the connector-left when assembling fire control; otherwise, gun will not function properly.

Care must be taken when assembling links, right and left, into slide that they are in the proper vertical position. To facilitate the assembly of the barrel into receiver, pull the breech block rearward and hold, when inserting barrel into receiver.

When assembling trigger plate into receiver, first put safety "ON" and cock the hammer; then assemble shell latch into proper position and hold rear end of latch against side of receiver, inserting front trigger plate pin (grooved end first) through left side (side opposite ejection port) of receiver and shell latch sufficiently only to prevent latch from moving rearward; slide trigger plate downward and rearward as shown in Figure 9.

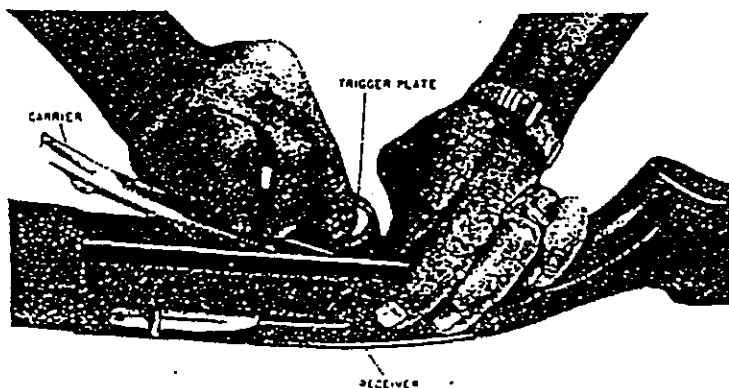
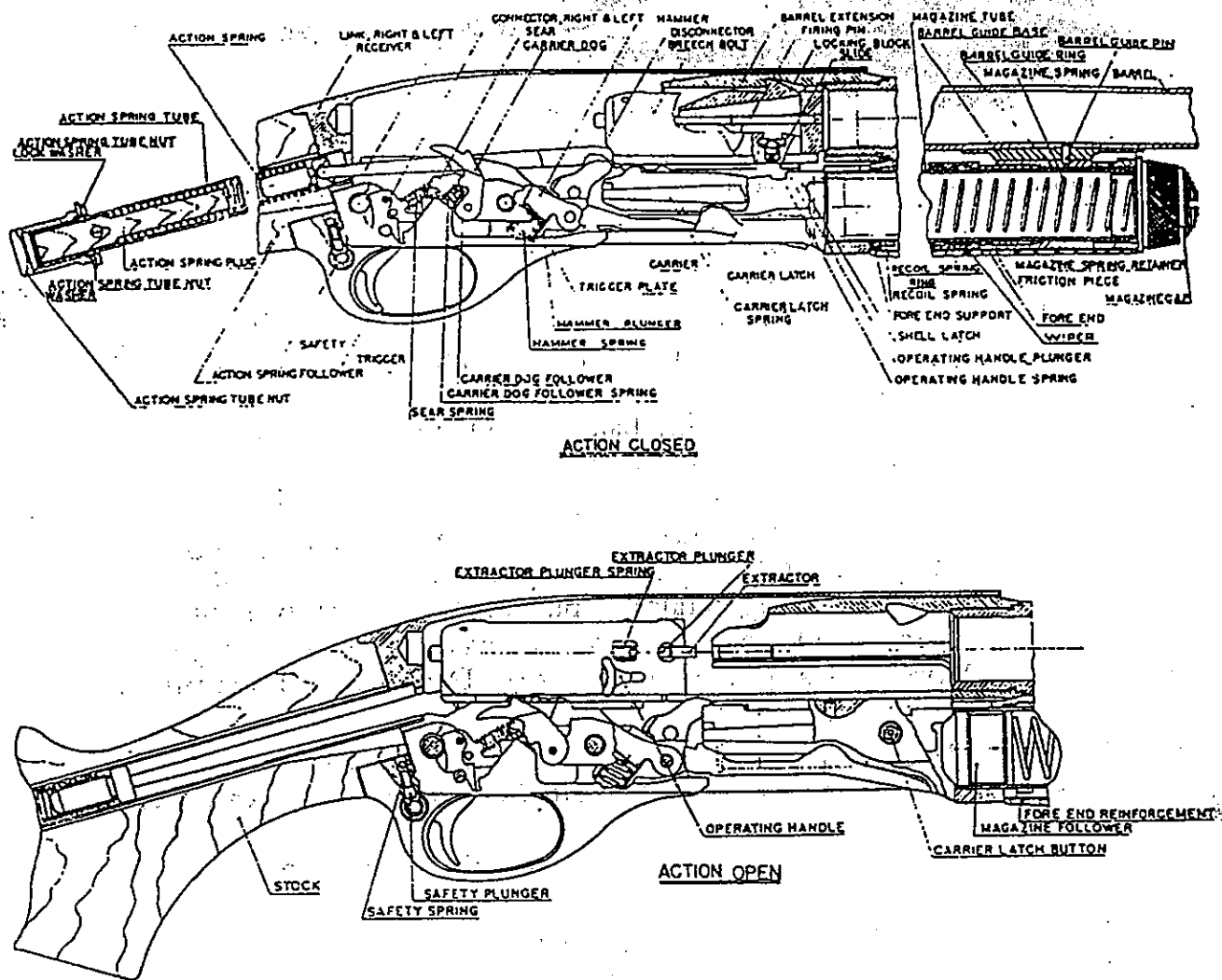


FIGURE 9

SECTIONAL VIEWS



CARE OF SHOTGUN

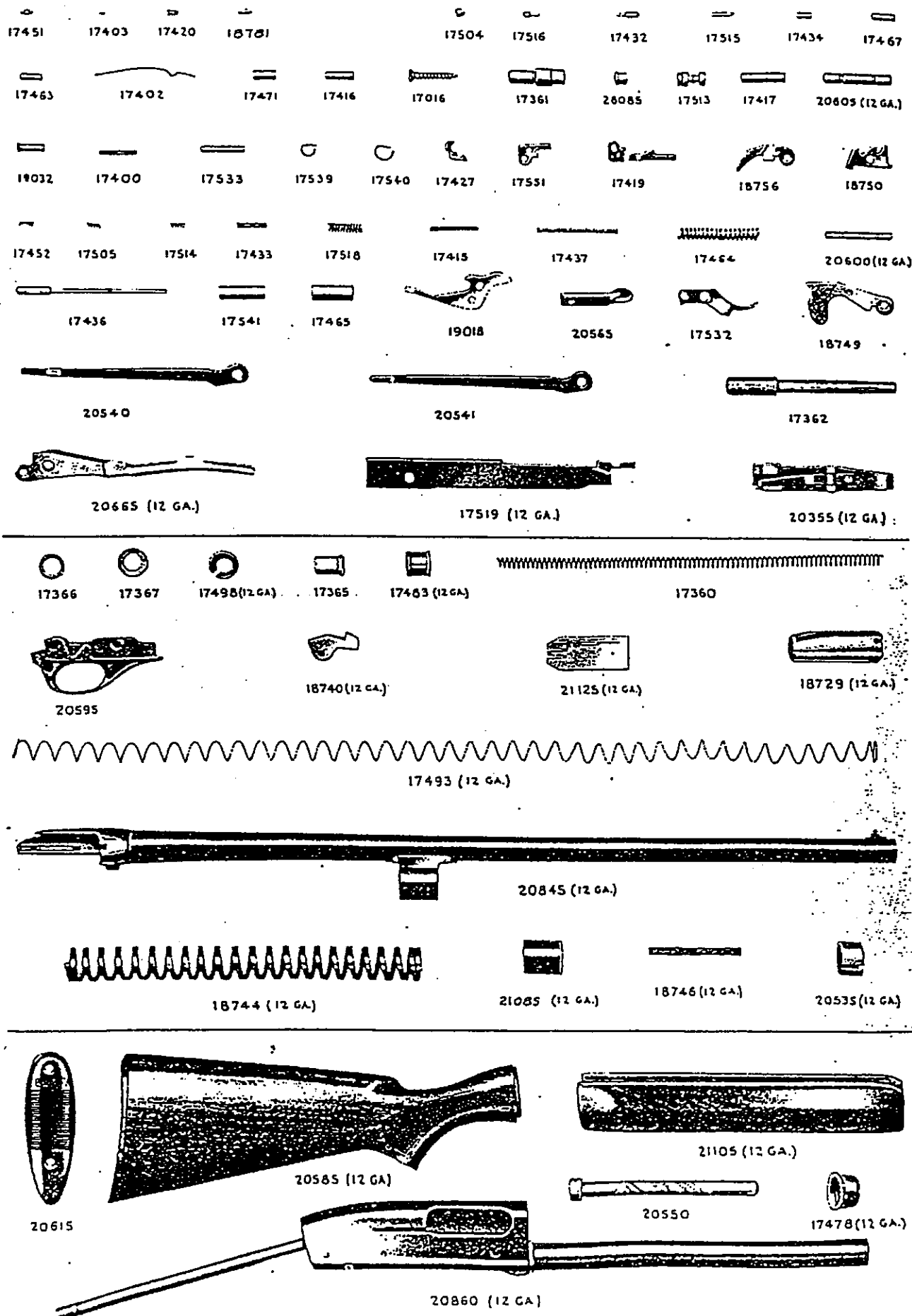
Exclusive use of Remington Ammunition with KLEANBORE Priming or Peter's ammunition with RUSTLESS Priming will reduce the amount of care necessary to keep the gun in good condition. These shells are non-corrosive and will not cause rust or corrosion.

However, if corrosive ammunition is used, clean bore immediately after shooting to prevent residue from rusting or pitting the bore. Cleaning can be done by scrubbing bore with cloth or bristle brush saturated with Remington Powder Solvent. If this is not available, pour one pint of boiling water through barrel to dissolve residue. Use small funnel to prevent spilling. Wipe clean and dry, then lubricate with Remington Oil to prevent rusting. Repeat wiping and oiling again in a day or two. Remington Gun Grease and Remington Oil are prepared especially for this purpose.

Interior of barrel should be cleaned free of grease before firing to prevent a swelled bore or injury to barrel.

COMMON PARTS

Parts shown thus—17395 (12 ga.)—are for 12 ga. only. See Parts List for 16 and 20 ga.



must be fitted at the factory or by a qualified gunsmith. Parts marked with an asterisk (*) assembled by sizes. Size is indicated by a numeral stamped on part and should be included when ordering parts.

PART NAME	PART NUMBER					
	11-'48			SPORTSMAN '48		
	12	16	20	12	16	20
Action Spring.....	17360	17360	17360	17360	17360	17360
Action Spring Follower.....	17361	17361	17361	17361	17361	17361
Action Spring Plug.....	17362	17362	17362	17362	17362	17362
Action Spring Plug Pin.....	17363	17363	17363	17363	17363	17363
Action Spring Tube Nut.....	17365	17365	17365	17365	17365	17365
Action Spring Tube Nut Lock Washer.....	17367	17367	17367	17367	17367	17367
Action Spring Tube Nut Washer.....	17366	17366	17366	17366	17366	17366
Barrel Assembly*.....	20845	20850	20855	20845	20850	20855
Breech Bolt.....	18729	18730	18732	18729	18730	18732
Butt Plate.....	20615	20615	20615	20616	20616	20616
Butt Plate Screw (2).....	17016	17016	17016	17016	17016	17016
Carrier Assembly.....	20910	20911	20912	20910	20911	20912
Carrier.....	20665	20666	20667	20665	20666	20667
Carrier Dog.....	18756	18756	18756	18756	18756	18756
Carrier Dog Pin.....	18781	18781	18781	18781	18781	18781
Carrier Dog Follower.....	17416	17416	17416	17416	17416	17416
Carrier Dog Follower Spring.....	17415	17415	17415	17415	17415	17415
Carrier Latch Assembly*.....	20355	20356	20357	20355	20356	20357
Carrier Latch Button*.....	28085	28085	28085	28085	28085	28085
Carrier Latch Pin*.....	17400	17400	17400	17400	17400	17400
Carrier Latch Rivet.....	17403	17403	17403	17403	17403	17403
Carrier Latch Spring.....	17402	17402	17402	17402	17402	17402
Carrier Pivot Tube.....	17417	17417	17417	17417	17417	17417
Connector, Left.....	17419	17419	17419	17419	17419	17419
Connector, Right.....	17551	17551	17551	17551	17551	17551
Connector Pin.....	17420	17420	17420	17420	17420	17420
Disconnecter.....	19018	19018	19018	19018	19018	19018
Extractor.....	17427	17427	17427	17427	17427	17427
Extractor Plunger.....	17432	17432	17432	17432	17432	17432
Extractor Spring.....	17433	17433	17433	17433	17433	17433
Firing Pin.....	17436	17436	17436	17436	17436	17436
Firing Pin Retaining Pin.....	17434	17434	17434	17434	17434	17434
Firing Pin Retractor Spring.....	17437	17437	17437	17437	17437	17437
Fore-End Assembly, Complete*.....	21105	21106	21107	21110	21111	21112
Fore-End Detent.....	17451	17451	17451	17451	17451	17451
Fore-End Detent Spring.....	17452	17452	17452	17452	17452	17452
Friction Piece.....	20535	20536	20536	20535	20536	20536
Grip Cap.....				18015	18015	18015
Grip Cap Screw.....				18016	18016	18016
Hammer.....	17462	17462	17462	17462	17462	17462
Hammer Pin.....	19032	19032	19032	19032	19032	19032
Hammer Plunger.....	17465	17465	17465	17465	17465	17465
Hammer Spring.....	17464	17464	17464	17464	17464	17464
Link, Left.....	20540	20540	20540	20540	20540	20540
Link, Right.....	20541	20541	20541	20541	20541	20541
Link Pin.....	17467	17467	17467	17467	17467	17467
Locking Block.....	18740	18741	18741	18740	18741	18741
Locking Block Pin.....	17471	17471	17471	17471	17471	17471
Magazine Cap.....	17478	17479	17479	17478	17479	17479
Magazine Follower.....	17483	17484	17484	17483	17484	17484
Magazine Plug Assembly (Wood) 3 Shot.....	20550	20550	20550			
Magazine Spring.....	17493	17494	17494	17493	17494	17494
Magazine Spring Retainer.....	17498	17499	17499	17498	17499	17499
Operating Handle.....	20565	20565	20565	20565	20565	20565
Operating Handle Plunger.....	17504	17504	17504	17504	17504	17504
Operating Handle Spring.....	17505	17505	17505	17505	17505	17505
Receiver Assembly*.....	20860	20511	20512	20900	20516	20517
Recoil Spring.....	18744	18745	18745	18744	18745	18745
Recoil Spring Ring, Assembly.....	21085	21086	21086	21085	21086	21086
Safety.....	17513	17513	17513	17513	17513	17513
Safety Plunger.....	17516	17516	17516	17516	17516	17516
Safety Spring.....	17514	17514	17514	17514	17514	17514
Safety Spring Retaining Pin.....	17515	17515	17515	17515	17515	17515
Sear.....	17517	17517	17517	17517	17517	17517
Sear Pin.....	17463	17463	17463	17463	17463	17463
Sear Spring.....	17518	17518	17518	17518	17518	17518
Shell Latch.....	17519	17520	17521	17519	17520	17521
Slide Assembly.....	21125	21126	21126	21125	21126	21126
Stock Assembly.....	20585	20586	20586	20590	20591	20591
Trigger Assembly.....	20610	20610	20610	20610	20610	20610
Trigger.....	17532	17532	17532	17532	17532	17532
Trigger Pin.....	17533	17533	17533	17533	17533	17533
Trigger Plate.....	20595	20595	20595	20595	20595	20595
Trigger Plate Pin, Front.....	20601	20601	20601	20601	20601	20601
Trigger Plate Pin, Rear.....	20605	20606	20606	20605	20606	20606
Trigger Plate Pin Bushing.....	17541	17541	17541	17541	17541	17541
Trigger Plate Pin Detent Spring, Front.....	17539	17539	17539	17539	17539	17539
Trigger Plate Pin Detent Spring, Rear.....	17540	17540	17540	17540	17540	17540

Remington

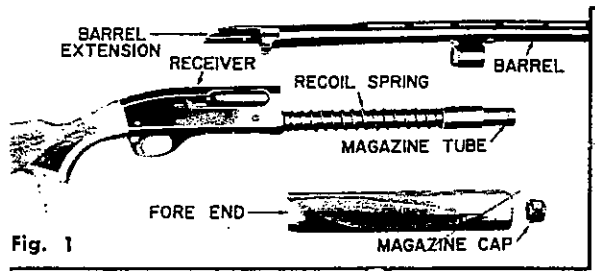
AUTOMATIC SHOTGUN Recoil-Operated

12 - 16 - 20 GAUGE 5-Shot Including 28 and 410 GAUGE 4-Shot

MODEL 11-48

INTERCHANGEABLE EXTRA BARRELS

INSTRUCTION FOLDER and PARTS PRICE LIST



THE REMINGTON MODEL 11-48 is a recoil-operated automatic shotgun with a tubular magazine. This model is chambered for 2 3/4" length shell in light or heavy loads. Modern heavy factory loads may be used.

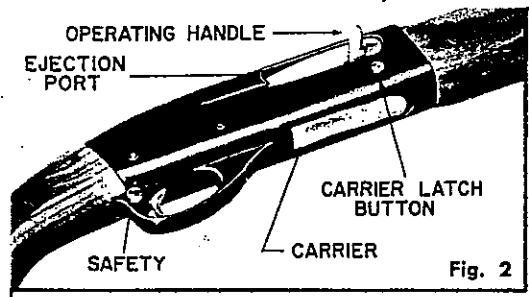
Your Remington Model 11-48 comes to you taken down. Assembly is a simple operation. Here is all you need to do.

TO ASSEMBLE BARREL (Fig. 1) — Push safety ON SAFE (Fig. 2). Red band marking on safety will not show. Unscrew magazine cap and remove fore-end. Do not remove recoil spring as it is already in correct position. Push barrel into the receiver until the barrel extension is

fully inserted. Held in this position against pressure of recoil spring. Replace fore-end over magazine tube and replace magazine cap. Turn cap until barrel and fore-end are securely in place. Your gun is now assembled, ready for operation.

BARREL TAKEDOWN (Fig. 1) — Barrel may be removed or interchangeable barrel assembled with no adjustment.

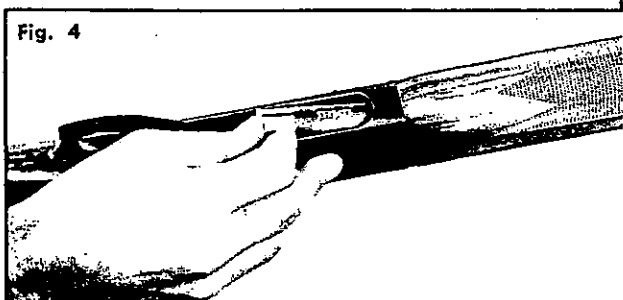
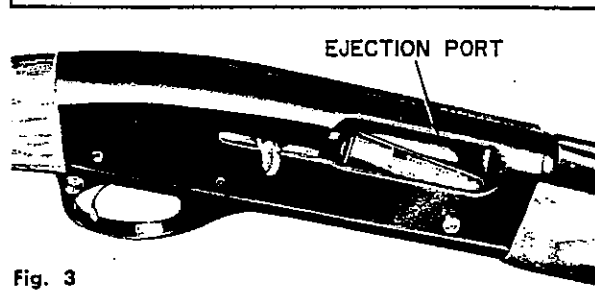
TO REMOVE BARREL — Push safety ON SAFE. Close action by pressing carrier latch button (Fig. 2). Unscrew magazine cap and remove fore-end. Grasp barrel firmly and pull barrel forward and away from gun. Use care so as not to lose friction piece (none on 410 Gauge) that is retained within the barrel guide ring.



SAFETY (Fig. 2) — Before loading or unloading your gun, push safety across rear of trigger to ON SAFE position. Red band marking on safety will not show.

Caution: Before firing make sure barrel bore is clean and free of any grease, heavy oil or obstructions.

FIRE POSITION — Push safety across until RED band shows. Trigger can then be pulled each time to fire.



TO SINGLE LOAD (Fig. 3) — Push safety ON SAFE. Pull operating handle to open action. Drop shell through ejection port upon carrier. Close action by pressing carrier latch button (Fig. 2).

NOTE: Keep fingers away from ejection port and operating handle.

TO MAGAZINE LOAD (Fig. 4) — Push safety across to ON SAFE. Close action by pressing carrier latch button. Place shells on carrier, pressing carrier inward to permit shells to enter magazine tube. Push shells fully into magazine tube until shells snap past carrier latch.

TO LOAD BARREL from Magazine — Shells can be fed from loaded magazine by pulling the operating handle rearward and then allowing it to close.

TO UNLOAD BARREL ONLY — Set safety on; press carrier latch button and hold (blocking shells in magazine); then pull operating handle rearward to extract and eject shell from barrel and release to close on empty barrel.

TO UNLOAD MAGAZINE without firing — Set safety on. Pull operating handle fully rearward, ejecting shell from barrel, and then release forward to move shell from magazine into barrel. Repeat until barrel and magazine are empty.

TO UNLOAD MAGAZINE without disturbing shell in barrel — Set safety on. Press carrier against the breech bolt; pull operating handle rearward until face of bolt is even with rear of ejection port and hold. Push carrier down against shell which is partially out of chamber; and then press front end of carrier latch against side of receiver to release the shell by allowing it to spring rearward. To release additional shells in magazine, repeat pressing of carrier latch against receiver until magazine is empty.

MAGAZINE PLUG Wood 3-Shot — With wooden plug in magazine, gun capacity is reduced to 3-shot. To install wooden plug, unscrew and remove magazine cap. Insert screwdriver or similar tool into open top of magazine tube and under inside rim of magazine retainer (see Sectional View). Pry up and remove retainer. Use care as retainer is under tension from magazine spring. Compress spring into tube and place wooden plug into top of spring (small end first). Replace retainer over wooden plug, and tap into tube, flush with end of tube. Replace and tighten magazine cap.

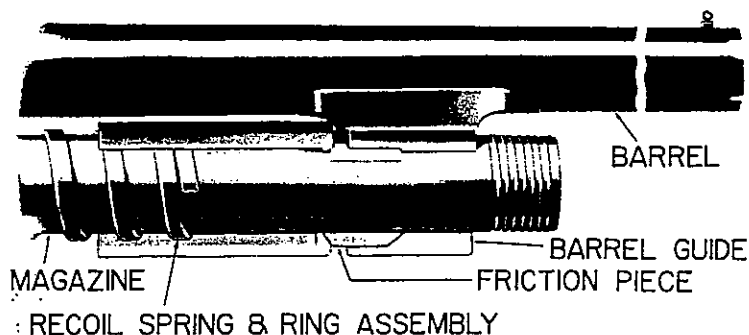
REMINGTON ARMS COMPANY, INC.

ILION, NEW YORK, U.S.A.

Clean barrel with cleaning rod and lightly oiled soft cloth. Scrub bore with powder solvent, if necessary, and wipe clean. Re-oil very lightly. **Caution:** Never press carrier latch button to allow breech block to spring forward when barrel is dismounted from gun. If it is desired to close action with barrel off, ease breech block forward by holding on to operating handle as the carrier latch button is depressed.

BREECH MECHANISM CLEANING — Depress and hold carrier latch button; ease operating handle forward and remove from breech block by moving it up and down and pulling outward; then slide breech block forward through front of receiver. Wash in a petroleum solvent such as varnolene or kerosene. Allow to dry; then lubricate carefully with a light, rust preventive oil.

SELF-COMPENSATING RECOIL REDUCER SYSTEM



This system, consisting of a recoil spring and ring, absorbs most of the "kick" and makes the gun easy and pleasant to shoot. It functions with all types of barrels — plain, ribbed or with muzzle devices, and permits use of all factory loads, from lightest to heaviest, interchangeably and without adjustment.

If your gun has a ribbed barrel or muzzle device (compensator, adjustable choke, etc.) it may be necessary to add a few drops of oil to magazine tube to allow enough barrel recoil to operate gun. Over-oiling increases recoil.

NOTE: The 410 Gauge gun has a system consisting of a recoil spring only. If a muzzle device is desired on the barrel, the use of a specially designed compensator insures positive functioning with either 2 1/2" or 3" shells.

TRIGGER PLATE MECHANISM and SHELL LATCH CLEANING — Set safety on and close action. Push out front and rear trigger plate pins and lift out trigger mechanism. Remove shell latch from inside wall of receiver. Wash in a petroleum solvent such as varnolene or kerosene. Allow to dry; then lubricate carefully with a light, rust preventive oil.

REASSEMBLE all parts in reverse order. Special care should be taken on the following:

- A. In reassembling trigger plate mechanism, always be sure that the end of the disconnecter is below the end of the connector — left. Otherwise, gun will not function properly.
- B. In assembling trigger plate into receiver, first put safety on and cock hammer. Then, assemble shell latch into proper position and hold rear end of latch against side of receiver as front trigger plate pin is inserted through left side of receiver (side opposite ejection port) and through shell latch. Then slide trigger plate down into and toward rear of receiver.
- C. In reassembling breech block mechanism, make certain that the links, right and left, are placed into slide in proper vertical position with free ends aligned to action spring follower.
- D. To facilitate the assembly of barrel into receiver, pull breech block rearward and hold.

HANDLING — The outside of your gun should be wiped with oil to prevent rust. Invisible "prints" of moisture can cause rusting unless removed. Exposure to unfavorable weather or moisture from condensation also require additional care.

BELOW FREEZING WEATHER — Special attention should be taken that oil is removed from action parts. If a lubricant is desired — use dry graphite or similar non-congealing lubricant. Take care also to prevent rusting from condensation and wetness (cold weather to warm room temperature) on action parts and barrel bore and chamber.

IMPORTANT — Remington firearms are designed, manufactured and proof tested to standards based on factory loaded ammunition. Improperly loaded handloads can be dangerous. Remington Arms Company, Inc. cannot assume responsibility for damages or injury caused by handloads or reloaded ammunition.

MAINTENANCE — Gun should be checked periodically by a competent gunsmith to ensure proper inspection and necessary replacement of worn or damaged parts.

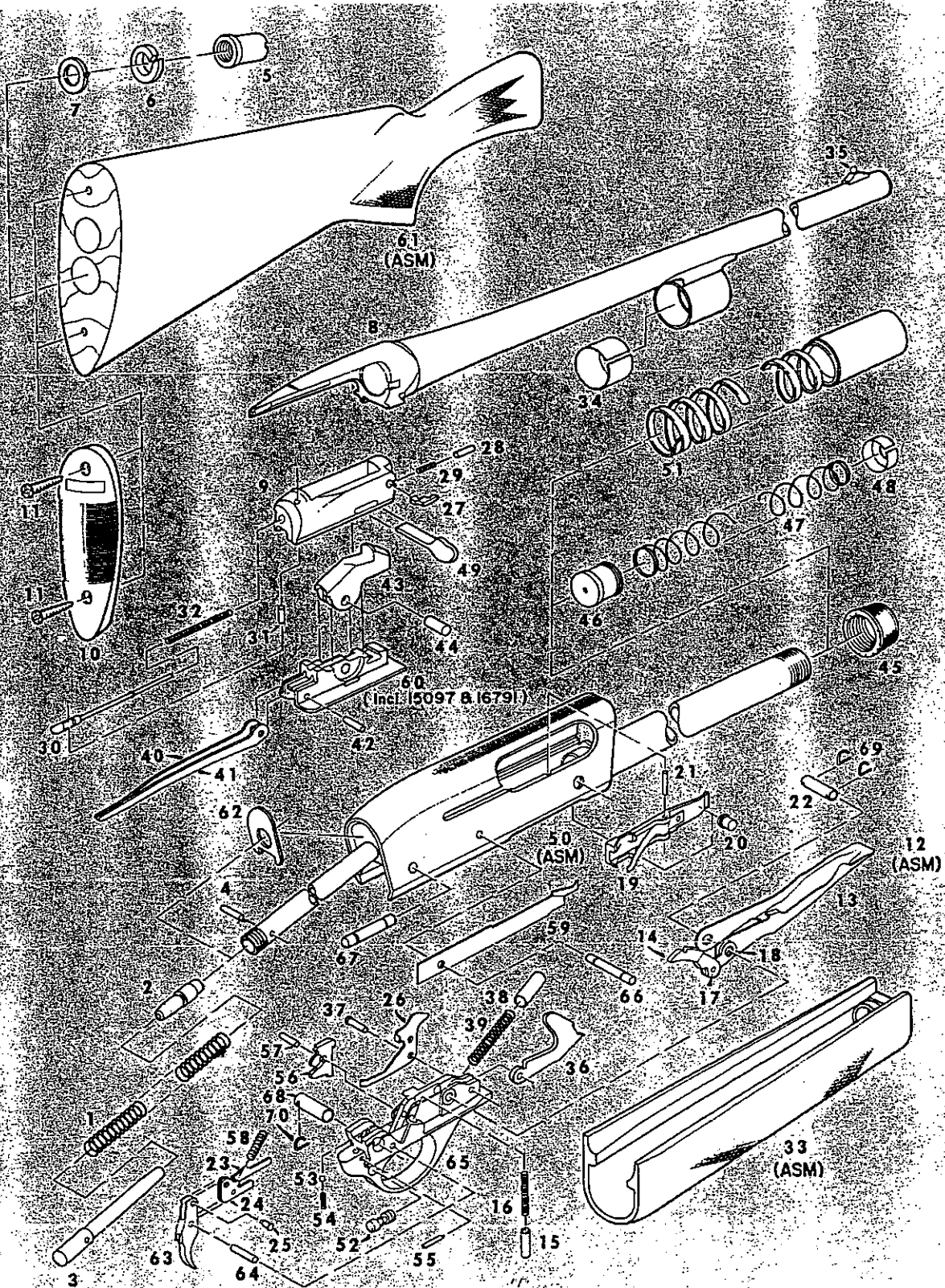
SECTIONAL VIEW

Remington

Automatic Shotgun

DISCONTINUED
NO PARTS AVAILABLE
FROM REMINGTON

MODEL
11-48



Send all guns for factory service and inquiries on
service and parts to
REMINGTON ARMS COMPANY, INC.
Arms Service Division
Ilion, New York 13357

All other inquiries are to be addressed to
REMINGTON ARMS COMPANY, INC.
Bridgeport, Connecticut 06602

Firearms Value & Reference Books

NOTE: We do not provide information on firearms' values. You may want to have your firearm appraised by a gunsmith. The following sources may also be helpful. We do not accept responsibility for the goods or services provided by these sources.

Firearms Value Books

Blue Book of Gun Values

Blue Book Publications
8009 34th Avenue South #175
Minneapolis, MN 55425
800-877-GUNS

Flayderman's Guide to Firearm Values Gun List

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Reference Books

The Remington 700

John Flacy
Brownells, Inc.
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Montezuma, IA 50171
515-623-5401

Cartridges of the World

Frank C. Barnes
Standard Catalog of Firearms
Krause Publications
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